

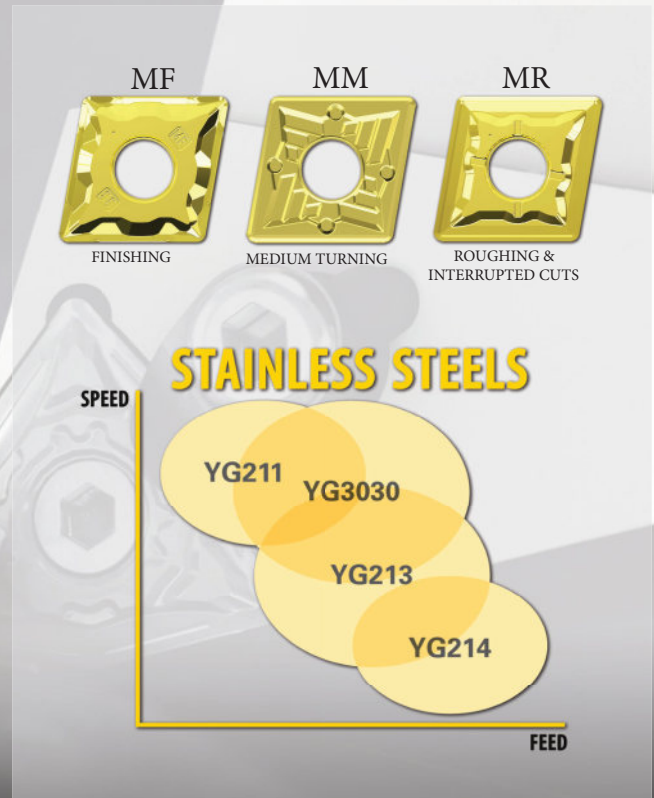
~ INTRODUCING ~

NEW CARBIDE INSERT GRADES FOR  
TURNING STAINLESS STEEL.



<p><b>NEW</b> <b>YG211</b></p> <p>M05-M25 505 - 520</p>		<p>High wear resistance grade for super alloys and stainless steel</p> <ul style="list-style-type: none"> <li>• Finishing stainless steel</li> <li>• Finishing super alloys and titanium</li> </ul>
<p><b>NEW</b> <b>YG213</b></p> <p>M20-M35 515 - 525</p>		<p>First choice grade on low cutting speed of stainless steel</p> <ul style="list-style-type: none"> <li>• First choice on stainless steel for low cutting speed</li> <li>• For medium to low cutting speed</li> </ul>
<p><b>NEW</b> <b>YG214</b></p> <p>M30-M40 525 - 530</p>		<p>Heavy interrupted cut for stainless steel</p> <ul style="list-style-type: none"> <li>• For heavy interrupted cut on stainless steel</li> <li>• Minimize risk of mechanical fracture or chipping</li> </ul>
<p><b>NEW</b> <b>YG3030</b></p> <p>P15-P30</p>	 CVD TiCN - Al <sub>2</sub> O <sub>3</sub>	<p>First choice grade for general steel application</p> <ul style="list-style-type: none"> <li>• Substrate especially designed for good toughness</li> <li>• Excellent surface smoothness increases wear resistance and reliability</li> </ul>

# TAKE A TURN FOR THE BETTER



- **YG211** - FOR MAXIMUM WEAR RESISTANCE
- **YG214** - FOR MAXIMUM TOUGHNESS
- **YG213** - FOR AN OPTIMUM BALANCE OF BOTH

DELIVERING HIGH PERFORMANCE TURNING WITH  
OUTSTANDING RESULTS.

MULTIPLE COMBINATIONS OF GRADE &  
CHIPBREAKER ENABLE THE BEST.

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BUY 30 INSERTS, GET 10 **FREE!**

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# TURN STAINLESS? THESE DELIVER OUTSTANDING RESULTS!

Most of these sizes are on hand now. The rest will be here in June and more coming soon after!!!

DESIGNATION		FOR HIGH WEAR RESISTANCE			FOR LOWER CUTTING SPEEDS			FOR ROUGHING & INTERRUPTED CUTS			CVD COATED FOR HIGH SPEEDS	
		YG211-MF	YG211-MM	YG211-MR	YG213-MF	YG213-MM	YG213-MR	YG214-MF	YG214-MM	YG214-MR	YG3030-MM	YG3030-MR
CNMG	431	22000609	22000547		22000613	22000548						
CNMG	432	22000538	22000494	22000540	22000539	22000495	22000541	22000541	22000607	22000608	22000188	22000594
CNMG	433		22000549	22000610		22000550	22000614	22000614	22000626	22000628	22000521	
DNMG	431		22000551			22000552					22000527	
DNMG	432		22000513			22000514					22000506	
DNMG	433		22000561			22000562					22000529	
DNMG	441		22000553			22000554					22000528	
DNMG	442		22000515			22000516					22000507	
DNMG	443		22000563			22000564					22000496	
SNMG	432	22000653	22000555	22000657	22000654	22000556	22000658	22000658				
SNMG	433	22000655	22000565	22000659	22000656	22000566	22000660	22000660				
TNMG	331		22000567			22000568						
TNMG	332	22000589	22000569			22000570						
TNMG	333		22000611			22000603						
VNMG	331		22000661			22000662						
VNMG	332		22000663			22000664						
WNMG	333			22000616								
WNMG	431	22000667	22000571		22000668	22000572						
WNMG	432	22000617	22000497	22000619	22000618	22000498	22000620	22000620			22000491	
WNMG	433		22000612	22000665		22000615	22000666	22000666				

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YG ALSO HAS TOOL HOLDERS - RIGHT & LEFT HAND, AND NEGATIVE & POSITIVE RAKE